



# Product Specification

## Specificatie Produs

Product & Supplier Information/Informatie Produs si Producator			
<b>Product/Produs:</b>	ALDI SUD Merlot		<b>e number/Unit. masura</b> 37.5cl
<b>Description/Descriere</b>	Still red wine		<b>Vintage/Recolta</b> 2024
<b>ABV % Vol</b>	13.5%	<b>Units (375 ml)</b> 1	<b>Units/Unitati (125ml)</b> 3
<b>Country of Origin and Region Tara de Origine si Regiunea</b>	Romania		<b>Winemaker/ Vinificator</b> Hartley Smithers, Nora Iriarte
<b>Inner Barcode/Cod Sticla</b>	4061458033275		<b>Outer Barcode/Cod Ambalaj</b>
<b>Bottle Code Format: Formatul Lotului de Imbuteliere:</b>	Vintage/Recolta L: Last two digits of year bottled/ultimele 2 cifre din anulimbutelierii; day in year bottled/nr. zilei din an; time bottled/oraimbutelierii	<b>Bottle Code Example: Exemplu Lot Imbuteliere:</b>	EX: 2013 L: 14170 09:45
<b>Site of Manufacture: Adresa Producatorului</b>	CrameleRecas Cp1 Complex de Vinificatie, Cod 307340, Recas Jud Timis,Romania		
<b>Site Accreditation: Accreditari ale Companiei:</b>	BRC & ISO 22000:2005		

Ingredients/Ingrediente			
<i>Please state all raw materials that are in the end product e.g. grapes, sulphur dioxide, tartaric acid</i>			
<i>Ingredientefolosite in produsulfinit ex: struguri, dioxid de sulf, acid tartaric</i>			
Ingredients/Ingrediente <i>For grapes please include %</i>	Function Rolul ingredientului	Supplier(s) Producator	Country of Origin Tara de origine
89.49%MR-1.80%ALI-1.56%CF-1.18%CS-3.16%FN-1.62%NDD-1.19%RARA	Bulk and flavour	Estate Grown	Romania
Sulphur dioxide	Preservative	Linde Romania	Romania
Enzymes	Clarification	Laffort	France
Tartaric acid	pH adjustment	-	-
Ascorbic Acid	Antioxidant	-	-
Processing Aids/Aditivi folositi in vinificatie			
<i>e.g. yeast, yeast nutrients, fining agents, velcorin etc./ex: drojdii, nutrienti</i>			
Ingredients/Ingrediente	Function Rolul ingredientului	Supplier(s) Producator	Country of Origin Tara de origine
Carbon	-	-	-
Perlite filter aid	-	-	-
Colour Enzymes	Colour Extraction	Martin Vialatte	France
Gelatine	-	-	-
Yeast	Promote fermentation	Laffort	France
Oak chips	-	-	-

Viticulture and Vinification / Viticultura si Vinificatie	
Harvest – Recoltare	90% machine harvest 10% hand harvest
Fermentation/Fermentare – type of tank, length of fermentation in days, temperature, any skin contact, malolactic/cisterna, durata fermentarii in zile, temperatura	Crushing and full destemming on all parcels, fermentation in stainless steel 40 to 50 tonne capacity, controlled yeast inoculation. Temperature 25-32degC, about 5-7days on skins with gentle pumpovers. Pressed with some sugar still present for soft tannins. Ferment finishes off skins, racked off gross lees as soon as dry followed by natural malolactic fermentation
Oak - Lees treatment / Maturare stejar,	no oak chips no lees contact, no aging
Fining – please confirm type of fining used e.g. none, gelatine, bentonite, isinglass, albumin, casein, PVP plus any others / Agenti finisare	None
Other details / Alte detalii	

Labelling Information / Informatii eticheta		
Labelling/Eticheta:	Yes (✓) / No (✗)	Comments
Suitable for Vegans	✓	
Suitable for Vegetarians	✓	
Organic	✗	
Fairtrade	✗	

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Additive – Allergen Information / Informatii aditivi si alergeni			
This product contains/ Acest produs contine: Yes/Da (✓) / No/Nu (✗)	Recipe/Ingredientele Folosite in acest Vin	Site- Ingrediente folosite in cadrul companiei	Comments/Comentarii
Genetically Modified Organisms- Derivatives/Organisme Modificate Genetic –Derivat	✗	✗	
Artificial Colours / Coloranti artificiali	✗	✗	
Artificial Flavourings / Arome Artificiale	✗	✗	
Flavour Enhancers / Arome adaugate (intalnite)	✗	✗	
Preservatives / Conservanti	✓	✓	Contains sulphur dioxide
Artificial Sweeteners /Indulcitori Artificiali	✗	✗	
Egg or egg products / Produse ce contin ou	✗	✗	
Fish or fish products /Produse ce contin peste	✗	✗	
Shellfish products / Produse ce contin crustacee	✗	✗	
Milk or milk products / Produse ce contin lapte	✗	✗	
Peanuts or products / Produse ce contin alune	✗	✗	
Tree Nuts or products / Produse ce contin nuci	✗	✗	
Sesame Seed or products / Produse ce contin susan	✗	✗	
Celery / Celeriac or products/Produse ce continTelina	✗	✗	
Mustard or products/Produse ce contin Mustar	✗	✗	
Soybeans or products/ Produse ce contin Soia	✗	✗	
Sulphite (declare if > 10mg/kg) / Sulfiti	✓	✓	Contains sulphur dioxide >10mg/kg
Wheat or products / Produse cecontin Grau	✗	✗	
Gluten or products / Produse ce contin Gluten	✗	✗	
Lupin or products / Produse ce contin Lupin	✗	✗	

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Finished Product Standards Pre & Post Bottling /				
Check	Test Method	Frequency <i>(For example, 500ml tank sample prior to bottling, first bottle off the line post bottling and then one sample every hour of production)</i>	Target/ Tolerance	Retained Records Yes/ No
Quality Attributes (Organoleptic profile)	Tasting	All stages of production and pre-bottling	As approved sample/ previous approved production. Characteristic of varietal, no faults	Yes
Alcohol % Vol	NIR	Pre-bottling & Packed bottle off line	13.5+/-0.5	Yes
pH	pH-glass electrode	Pre-bottling & Packed bottle off line	3.4+/- 0.1	Yes
Total Sulphur Dioxide mg/l	Asp-oxid	Pre-bottling & Packed bottle off line	MAX 150	Yes
Free Sulphur Dioxide mg/l	Asp-oxid	Pre-bottling & Packed bottle off line	40 +/-15	Yes
Total Acidity g/l acid tartaric	Titration	Pre-bottling & Packed bottle off line	5.5 +/- 0.5	Yes
Volatile Acidity g/l acid acetic	Enzymatic	Pre-bottling & Packed bottle off line	0.3+/- 0.3	Yes
Glucose+Fructose (g/l)	Enzymatic	Pre-bottling & Packed bottle off line	5.5 +/- 15%	Yes
Dissolved Carbon dioxide ppm	Inflorescence quenching	Pre-bottling & Packed bottle off line	540-780	Yes
Dissolved oxygen ppm	Inflorescence quenching	Pre-bottling & Packed bottle off line	<1.00	Yes
Cold stability	Fridge -4degC 3 days	Pre-bottling	Stable	Yes
Protein stability		Pre-bottling		Yes
Microbial Loading	Plate count Wurze NKS 2days at 25degC	Post bottling	<20 cells per 100 ml	Yes
Closure quality/ opening	Torque meter	Hourly during bottling	Min 7lbs/ Max17lbs	Yes
Label quality	Micrometer visual inspection	Hourly during bottling	Present, legible, correct	Yes
Code quality	Visual inspection	Hourly during bottling	Present, legible, correct	Yes
Volume/ Weight check	Mass/density check	20 bottles at start up/ new shift/ changeover. Fill distance checked every half hour of production.	Average shift volume = 375ml on half hourly tests	Yes

Quality Attributes / Caracteristici de calitate	
<b>Appearance of Liquid/Culoarea Lichidului, Limpiditate</b>	Clear. No sediment. Dark red
<b>Flavour / Arome</b> <i>( Notes, acidity level, alcohol, tannins, sweetness, length)</i>	Dry, crisp acidity, clean fruit. No taints/ faults
<b>Body / Corpolenta vinului</b>	Full bodied

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<b>Packaging / Tipul de ambalare</b> <i>(Type, materials, colour)</i>	Bottle –Yioula Glassworks Eco 0.375l, Olive Green. No defects. Closure – Fully sealed,capsule with black and gray on side and top. Capsule opens cleanly and without excessive force. Labels- Front and back labels centred and straight. Label details correct and legible. No label damage, scuffing or staining. Code – Clear, legible, correct. Positioned on the base of the back label in black ink
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Primary Packaging / Ambalare Primara							
Description/ Descriere	Dimensions (mm)/ Dimensiuni	Approx. Weight/ Greutate	Material	Recycled Content/ Continut Reciclabil	Recyclable (Yes/ No) Reciclabil (da/nu)	Approved for contact with food/ Arpobare pentru contactul cu mancarea	Supplier(s) Country of Origin/ Producator si tara de origine
Bottle/ Sticla	(Height x Diameter) 236 x 60	267g	Glass	Variable	Yes	Yes	Romania ,Stirom
Cork/ Dop	Not used						
Capsule/ Capsa	Height x Width 60 x 30	4.394g	Aluminium	0%	Yes	Yes	Germany, Ohlinger
Front Label/ Eticheta	(Height x Width) 95 x 85	0.8g	multiprint white	0%	No	N/A	Romania, IPPU
inaltime pana la baza et	35						
Back Label/ Contra Eticheta	(Height x Width) 90 x 70	0.8g	multiprint white	0%	No	N/A	Romania, IPPU
inaltime pana la baza con.et	35						

Secondary Packaging / Ambalare Secundara							
Description/ Descriere	Dimensions (mm)/ Dimensiuni	Approx. Weight/ Greutate	Material	Recycled Content/ Continut Reciclabil	Recyclable (Yes/ No) Reciclabil (da/nu)	Supplier(s) Country of Origin/ Producator si tara de origine	
Case/ Cutie	(Length x Width x Height) 245 x 184x 237	145g	Cardboard	60%	Yes	Romania, VPK	
Tape, Glue/ Banda adeziva, Lipici	N/A	1.2g	PVC	50%	Yes	Romania, Bravia	

Tertiary Packaging / AmbalareTertiara							
Description/ Descriere	Dimensions (mm)/ Dimensiuni	Approx. Weight/ Greutate	Material	Recycled Content/ Continut Reciclabil	Recyclable (Yes/ No) Reciclabil (da/nu)	Supplier(s) Country of Origin/ Producator si tara de origine	

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Pallet/ Palet	Length x Width x Height 800 x 1200 x 200mm	22 kg	Wood	0%	Yes	Romania, Chep
Pallet Wrap/ FoliePalet	Thickness 8µm	450g	PVC Stretch Film	0%	Yes	Romania, Bravia
Top sheet/ Folie	Length x Width x Thickness 80 x 120 x 0.5 cm	595g	Polyurethane	50%	yes	Romania, Stiom
Dividers/ Despartitoare	Not used					
Cardboard Corners/ Coltari din carton	Not used					

<b>Pallet Configuration / ConfigurarePalet</b>	
	Euro Pallet
<b>Single Unit Liquid Weight/ Greutate Neta per Sticla (Approx.)</b>	373g
<b>Single Unit Weight / Greutate Bruta per Sticla (Approx.)</b>	0,64kg
<b>Case Weight / Greutate Bruta per Cutie(Approx.)</b>	7.83kg
<b>Units per Case / Sticle per Cutie</b>	12
<b>Layers per Pallet / Randuri per Palet</b>	6
<b>Cases per Layer / Cutii per Rand</b>	19
<b>Total cases per pallet / Total cutii per Palet</b>	114
<b>No. Units per pallet / Total Sticle per Palet</b>	1368
<b>Finished Pallet Dimensions / Dimensiunea Paletului cu Produse Incluse (Length x Width x Height)</b>	80 x 120 x 1650cm
<b>Finished Pallet Weight / Greutatea Paletului cu Produse Incluse (Approx.)</b>	915kg

<b>Supplier Declaration / Declaratia Producatorului</b>				
Date / Data	Supplier Signature/ Semnatura Producatorului	Supplier Print Name/ Numele Reprezentantului	Position/ Pozitia ocupata	On behalf of/ Indrumator
04/03/2025		Philip Cox	Commercial director	Philip Cox