

Product Specification

Specificatie Produs

Product & Supplier Information/Informatie Produs si Producator					
Product/Produs:	Orange Japonia			e number/Unit. masura	75cl
Description/Descriere	Still white wine			Vintage/Recolta	2024
ABV % Vol	12.0 %	Units (750ml)	1	Units/Unitati (125ml)	6
Country of Origin and Region Tara de Origine si Regiunea	Romania			Winemaker/ Vinificator	Hartley Smithers, Nora Iriarte
Inner Barcode/Cod Sticla	5060215333961			Outer Barcode/Cod Ambalaj	15942084507148
Bottle Code Format: Formatul Lotului de Imbuteliere:	Vintage/Recolta L: Last two digits of year bottled/ultimele 2 cifre din anul imbutelierii; day in year bottled/nr. zilei din an; time bottled/ora imbutelierii			Bottle Code Example: Exemplu Lot Imbuteliere:	EX: 2013 L: 14170 09:45
Site of Manufacture: Adresa Producatorului	CrameleRecas Cp1 Complex de Vinificatie, Cod 307340, Recas Jud Timis,Romania				
Site Accreditation: Acreditari ale Companiei:	BRC & ISO 22000:2005				

Ingredients/Ingrediente			
<i>Please state all raw materials that are in the end product e.g. grapes, sulphur dioxide, tartaric acid</i>			
<i>Ingrediente folosite in produsul finit ex: struguri, dioxid de sulf, acid tartaric</i>			
Ingredients/Ingrediente For grapes please include %	Function Rolul ingredientului	Supplier(s) Producator	Country of Origin Tara de origine
18.41% CHD-10.77% SB- 27.09% MO- 33.87% RR – 7.22% PG- 2.64%TMR	Bulk and flavour	Estate Grown	Romania
Sulphur dioxide	-	-	-
Enzymes	-	-	-
Tartaric acid	-	-	-
Ascorbic Acid	-	-	-
Processing Aids/Aditivi folositi in vinificatie			
<i>e.g. yeast, yeast nutrients, fining agents, velcorin etc./ex: drojdii, nutrienti</i>			
Ingredients/Ingrediente	Function Rolul ingredientului	Supplier(s) Producator	Country of Origin Tara de origine
Carbon	-	-	-
Perlite filter aid	-	-	-
Bentonite	Fining Agent	Vulcascott	Austria
Gelatine	-	-	-
Yeast	-	-	-
French Oak barrel	-	-	-

Viticulture and Vinification / Viticultura si Vinificatie	
Harvest – Recoltare	90% machine harvest 10% hand harvest
Fermentation/Fermentare – type of tank, length of fermentation in days, temperature, any skin contact, malolactic /cistern, durata fermentarii in zile, temperatura	Minimal intervention in the winery. Natrual wine. Partial on skins fermentation. Full natural malo-lactic fermentation
Oak - Lees treatment / Maturare stejar,	-
Fining – please confirm type of fining used e.g. none, gelatine, bentonite, isinglass, albumin, casein, PVP plus any others / Agenti finisare	Vegetable Bentonite.
Other details / Alte detalii	

Labelling Information / Informatii etichete		
Labelling/Eticheta:	Yes (✓) / No (✗)	Comments
Suitable for Vegans	✓	
Suitable for Vegetarians	✓	
Organic	✗	
Fairtrade	✗	

Product Specification

Specificatie Produs

Additive – Allergen Information / Informatii aditivi si alergeni			
This product contains/ Acest produs contine: Yes/Da (✓) / No/Nu (✗)	Recipe/Ingredientele Folosite in acest Vin	Site- Ingrediente folosite in cadrul companiei	Comments/Comentarii
Genetically Modified Organisms- Derivatives/Organisme Modificate Genetic – Derivat	✗	✗	
Artificial Colours / Coloranti artificiali	✗	✗	
Artificial Flavourings / Arome Artificiale	✗	✗	
Flavour Enhancers / Arome adaugate(intalnite)	✗	✗	
Preservatives / Conservanti	✓	✗	Contains sulphur dioxide
Artificial Sweeteners /Indulcitori Artificiali	✗	✗	
Egg or egg products / Produse ce contin ou	✗	✗	
Fish or fish products /Produse ce contin peste	✗	✗	
Shellfish products / Produse ce contin crustacee	✗	✗	
Milk or milk products / Produse ce contin lapte	✗	✗	
Peanuts or products / Produse ce contin alune	✗	✗	
Tree Nuts or products / Produse ce contin nuci	✗	✗	
Sesame Seed or products / Produse ce contin susan	✗	✗	
Celery / Celeriac or products/Produse ce contin Telina	✗	✗	
Mustard or products/Produse ce contin Mustar	✗	✗	
Soyabeans or products/ Produse ce contin Soia	✗	✗	
Sulphite (declare if > 10mg/kg) / Sulfiti	✓	✓	Contains sulphur dioxide >10mg/kg
Wheat or products / Produse ce contin Grau	✗	✗	
Gluten or products / Produse ce contin Gluten	✗	✗	
Lupin or products / Produse ce contin Lupin	✗	✗	



Product Specification

Specificatie Produs

Finished Product Standards Pre & Post Bottling /				
Check	Test Method	Frequency (For example, 500ml tank sample prior to bottling, first bottle off the line post bottling and then one sample every hour of production)	Target/ Tolerance	Retained Records Yes/ No
Quality Attributes (Organoleptic profile)	Tasting	All stages of production and pre-bottling	As approved sample/ previous approved production. Characteristic of varietal, no faults	Yes
Alcohol % Vol	NIR	Pre-bottling & packed bottle off line	12.0+/-0.5	Yes
pH	pH-glass electrode	Pre-bottling & packed bottle off line	3.3+/- 0.1	Yes
Total Sulphur Dioxide mg/l	Asp-oxid	Pre-bottling & packed bottle off line	Max. 60	Yes
Free Sulphur Dioxide mg/l	Asp-oxid	Pre-bottling & packed bottle off line		Yes
Total Acidity g/l acid tartaric	Titration	Pre-bottling & packed bottle off line	4.5+/- 0.5	Yes
Volatile Acidity g/l acid acetic	Enzymatic	Pre-bottling & packed bottle off line	0.2+/- 0.3	Yes
Glucose+Fructose (g/l)	Enzymatic	Pre-bottling & packed bottle off line	0.10+/- 15%	Yes
Dissolved Carbon dioxide ppm	Inflorescence quenching	Pre-bottling & packed bottle off line	1200-1500	Yes
Dissolved oxygen ppm	Inflorescence quenching	Pre-bottling & packed bottle off line	<1.00	Yes
Cold stability	Fridge -4degC 3 days	Pre-bottling	Stable	Yes
Protein stability	80deg4hr turbidity	Pre-bottling	Stable	Yes
Microbial Loading	Plate count Wurze NKS 2days at 25degC -	Post bottling	<20 cells per 100ml	Yes
Closure quality/ opening	Torque meter	Hourly during bottling	Min 7lbs/ Max17lbs	Yes
Label quality	Micrometer visual inspection	Hourly during bottling	Present, legible, correct	Yes
Code quality	Visual inspection	Hourly during bottling	Present, legible, correct	Yes
Volume/ Weight check	Mass/density check	20 bottles at start up/ new shift/ changeover. Fill distance checked every half hour of production.	Average shift volume = 750ml on half hourly tests	Yes

Quality Attributes / Caracteristici de calitate	
Appearance of Liquid/Culoare Lichidului, Limpiditate	Clear. No sediment
Flavour / Arome (Notes, acidity level, alcohol, tannins, sweetness, length)	Dry, clean fruit. No taints/ faults
Body / Corpolenta vinului	Light bodied
Packaging / Tipul de ambalare (Type, materials, colour)	Bottle – Yioula Glassworks Eco 0.75l. No defects. Closure – Fully sealed, capsule with orange and gold on side and top. Capsule opens cleanly and without excessive force. Labels- Front and back labels centred and straight. Label details correct and legible. No label damage, scuffing or staining. Code – Clear, legible, correct. Positioned on the base of the back label in black ink



Product Specification

Specificatie Produs

Primary Packaging / Ambalare Primara							
Description/ Descriere	Dimensions (mm)/ Dimensiuni	Approx. Weight/ Greutate	Material	Recycled Content/ Continut Reciclabil	Recyclable (Yes/ No) Reciclabil (da/nu)	Approved for contact with food/ Arpobare pentru contactul cu mancarea	Supplier(s) Country of Origin/ Producator si tara de origine
Bottle/ Sticla	Height x Diameter 295 x 80,5	410g	Glass	25%	Yes	Yes	Romania ,Stirom
Capsule/ Capsa	Height x Diameter 60 X 31	4.394 g	Aluminium	0%	Yes	Yes	Germany, Ohlinger
Front Label/ Eticheta	Height x Width 72 x 94	0.8g	Paper	0%	No	N/A	Romania, IPPU Grafoprint
inaltime pana la baza et	35						
Back Label/ Contra Eticheta	Height x Width 90 x 87	0.8g	Paper	0%	no	N/A	Romania, IPPU
inaltime pana la baza cet	17						

Secondary Packaging / Ambalare Secundara						
Description/ Descriere	Dimensions (mm)/ Dimensiuni	Approx. Weight/ Greutate	Material	Recycled Content/ Continut Reciclabil	Recyclable (Yes/ No) Reciclabil (da/nu)	Supplier(s) Country of Origin/ Producator si tara de origine
Case/ Cutie	Length x Width x Height 326x242x300	464g	Cardboard	60%	Yes	Romania, VPK
Tape, Glue/ Banda adeziva, Lipici	N/A	1.2g	PVC	50%	Yes	Romania, Bravia

Tertiary Packaging / Ambalare Tertiara						
Description/ Descriere	Dimensions (mm)/ Dimensiuni	Approx. Weight/ Greutate	Material	Recycled Content/ Continut Reciclabil	Recyclable (Yes/ No) Reciclabil (da/nu)	Supplier(s) Country of Origin/ Producator si tara de origine
Pallet/ Palet	Length x Width x Height 1000 x 1200 x 200mm	27 kg	Wood	0%	Yes	Romania, Chep
Pallet Wrap/ Folie Palet	Thickness 8µm	450g	PVC Stretch Film	0%	Yes	Romania, Bravia
Top sheet/ Folie Palet	Length x Width x Thickness 100 x 120 x 0.5 cm	595g	Polyurethane	50%	yes	Romania, Stirom

Product Specification

Specificatie Produs

Dividers/ Despartitoare	Not used
Cardboard Corners/ Coltari din carton	Not used

Pallet Configuration / Configurare Palet	
	Standard Pallet
Single Unit Liquid Weight/ Greutate Neta per Sticla (Approx.)	748g
Single Unit Weight / Greutate Bruta per Sticla (Approx.)	1.16kg
Case Weight / Greutate Bruta per Cutie(Approx.)	14.4 kg
Units per Case / Sticle per Cutie	12
Layers per Pallet / Randuri per Palet	5
Cases per Layer / Cutii per Rand	14
Total cases per pallet / Total cutii per Palet	70
No. Units per pallet / Total Sticle per Palet	840
Finished Pallet Dimensions / Dimensiunea Paletului cu Produse Incluse (Length x Width x Height)	1000 x 1200 x 1700 mm
Finished Pallet Weight / Greutatea Paletului cu Produse Incluse (Approx.)	1035 kg

Supplier Declaration / Declaratia Producatorului				
Date / Data	Supplier Signature/ Semnatura Producatorului	Supplier Print Name/ Numele Reprezentantului	Position/ Pozitia ocupata	On behalf of/ Indrumator
17/12/2024		Philip Cox	Comercial director	Philip Cox